

The unique expansion control system for accurate control of expansion/density of the extruded product.

ANDRITZ can provide you with a

striking tool to improve the product's functional properties and enable you to make significant savings in the production process.

The patented ECS expansion control system is the only reliable system for accurate control of expansion in any extruded product.



### **ECS FEATURES**

- Increased capacity by 15–50%
- Full control of product density
- Less demands on raw material quality
- Parameters inhibiting expansion are not required
- Minimized use of liquid additives
- · Accurate bulk density control

### **FUNCTION**

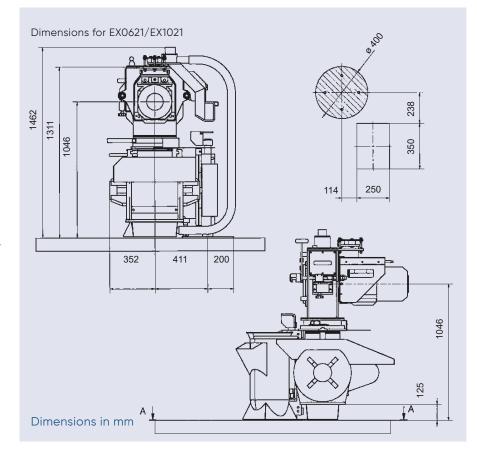
ECS operates by controlling the die plate exit pressure. The pressure inside the knife housing, where water from the product evaporates, is controlled accurately.

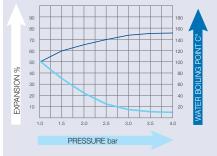
By regulating the pressure in the knife housing, the water boiling point can be controlled, thus making expansion and desired product densities are easy to adjust.

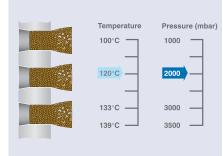
The automated, hinged alignment system allows the ECS to be connected up during production within just a few seconds.

The fully automated system needs only a pressure setpoint, then the requested expansion and product density are quickly obtained.









## **TECHNICAL DATA**

### **Extruder** knife

Motor power	5.5 kW	7.5 HP
Rotary valve		
Motor power	2.2 kW	3.0 HP
Compressed air	200 m <sup>3</sup> /h	

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