



# PULP & PAPER FILTER BAG INSTALLATION MANUAL

FAST AND EASY RE-BAGGING

## PERFECTLY TAILORED SOLUTION

The filter bags you have in your hands have been customized for your specific sector design and process conditions. They are meant to support excellent dewatering in your disc filter application.

## STORAGE INSTRUCTIONS

- Temperature <30°C
- No direct sunlight or UV rays
- Install within two years from production date

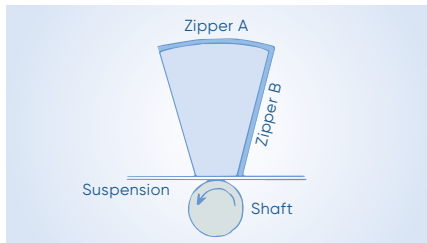
# ANDRITZ

ENGINEERED SUCCESS

# Step-by-step filter bag installation instruction



- 1.1** Pull the filter bag over the sector. Make sure that bag is put on symmetrically and there are no folds in the fabric.



- 1.2** Note: Observe direction of rotation! Zipper B has to be on the side facing away from the direction of rotation.



- 2** Secure the bag with the holding plate. The bag should be pulled up as far as the fabric allows or until the rope is touching the bottom of the clamp.



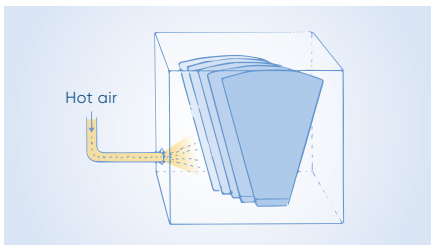
- 3** Fold the excess filter bag in at the corners beneath the zipper before closing (on both edges). Then close the zipper and pull off the zipper tab.



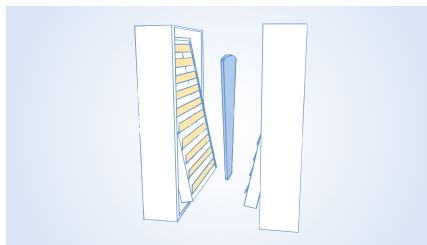
- 4.1** Secure a PP or PVDF zipper by melting the zipper end.  
Note: Take care not to damage the synthetic fabric.



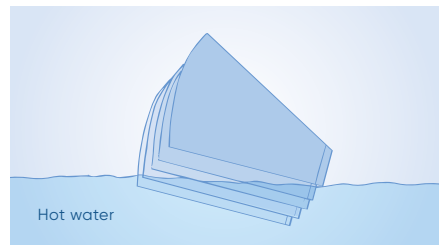
- 4.2** The end of a stainless steel zipper is normally secured with staples.



- 5.1** Bag shrinking with hot air using a special hot-air oven: temperature up to 120°C; 20–30 minutes.



- 5.2** Bag shrinking with infrared heating "sauna": up to 4 minutes for a single sector, depending on the sector type.



- 5.3** Bag shrinking by sectors submerging into hot water.  
Note: Temperatures reached are lower, so there is less fabric shrinking.

If you have further questions about the installation process, don't hesitate to contact our specialists at:

**ANDRITZ KUFFERATH S.R.O**

Levice, Slovakia

p: +421 (0)915 767 894

df-filterbags@andritz.com

Date of production

**ANDRITZ.COM/DISCFILTER-SERVICE**

## ANDRITZ

All data, information, statements, photographs and graphic illustrations in this leaflet are without any obligation and raise no liabilities to or form part of any sales contracts of ANDRITZ AG or any affiliates for equipment and/or systems referred to herein. © ANDRITZ GROUP 2023. All rights reserved. No part of this copyrighted work may be reproduced, modified or distributed in any form or by any means, or stored in any database or retrieval system, without the prior written permission of ANDRITZ AG or its affiliates. Any such unauthorized use for any purpose is a violation of the relevant copyright laws. Due to legal requirements, we must inform you that ANDRITZ AG processes your data for the purposes informing you about the ANDRITZ GROUP and its activities. Find out more details about our data privacy declaration and your rights under the data protection legislation on our website: [andritz.com/privacy](https://andritz.com/privacy). ANDRITZ AG, Stattegger Strasse 18, 8045 Graz, Austria. TL-DF-rebagging 1.1/04.2023 EN

