

# Microfeed system

The Microfeed system from ANDRITZ is an easy upgrade of the extruder die surface area and offers many advantages, such as higher capacity, longer operational uptime, and decreased pellet agglomeration.

#### LARGER OPERATIONAL DIE AREA

The operational die surface area is increased up to approximately 36%. This is possible by increasing the outer die diameter while impacting few other components.

#### **HIGHER DISTANCE BETWEEN HOLES**

The large die area is utilized to increase the distance between extrusion channels. This is beneficial when pellets accumulate in the knife house due to pellet expansion.

#### **HIGHER CAPACITY**

Having a higher number of extrusion channels means a longer operational uptime is obtained. This enables higher capacities to be achieved, especially with less expanding feed like sinking and shrimp feed.

#### **HIGHER UPTIME**

When producing pellets Ø2mm and smaller, extruder capacity may slowly decrease as extrusion holes become clogged, eventually shutting down operations. By having a higher number of extrusion channels a longer operational uptime is obtained.

# **READY TO UPGRADE?**

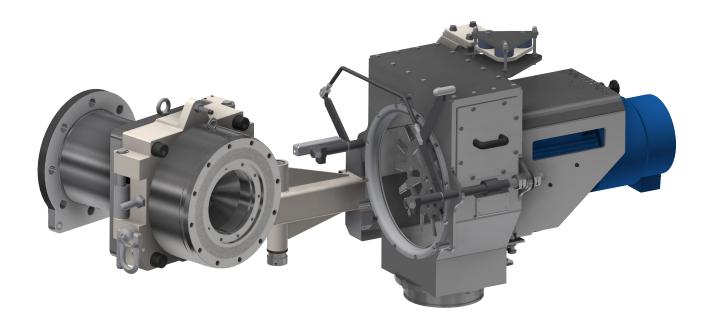
Before ordering the upgrade kit, ensure that the increased capacity can be accommodated. Ensure sufficient upstream capacity in the batching, grinding and mixing processes.

The extrusion microfeed upgrade kit includes all the necessary parts such as the die, larger die base, and knife assembly.

Once received, the existing knife house is easily reworked on-site by an expert service engineer to accommodate the larger die.

Contact us to order your upgrade kit today!





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# Ø210mm barrel (EX20, EX21, EX621, EX1021)

	Normal Microfeed system			
Inner Ø	142mm	2mm 142mm		
Outer Ø	310mm 368mm			
Open area	8.130 mm <sup>2</sup>	10.300 mm²		
	27% increase			

# Ø250mm barrel (EX1250)

	Normal Microfeed system		
Inner Ø	150mm 220mm		
Outer Ø	420mm 528mm		
Open area	11.240 mm²	15.300 mm²	
	36% increase		



# GLOBAL SUPPLIER - LOCAL PRESENCE

With sales, service, engineering, manufacturing and production sites located all around the world, ANDRITZ Feed and Biofuel is truly a global organization with a local presence. ANDRITZ is vital to ensuring a reliable global supply of aqua feed, animal feed, pet food, and biofuel. With full process lines accounting for half the world's production of aqua feed and biomass alone, we continuously support leading producers in achieving the highest levels in safety, quality, and control from feedstock to final product.

How can we help grow your business?

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