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**DESIGNED FOR PUMPING  
LARGE QUANTITIES OF  
WATER AT LOW HEADS**

**SUBMERSIBLE MIXED FLOW PUMP  
FROM THE ASMP SERIES**

**ANDRITZ**

# ANDRITZ Pumps for your industry



Water

Pulp and  
paper

Power

General  
industries

**ANDRITZ specializes in the development and manufacturing of high-quality pumps, offering a comprehensive range from standardized products to tailor-made solutions across various industries. Our pumps have achieved global success in diverse applications, including municipal drinking water supply, wastewater disposal, industrial water distribution, and significant infrastructure projects such as irrigation, seawater desalination, and water transmission.**

**In flood control, irrigation, and water transport, ANDRITZ not only provides the largest and most powerful pumps, but also complete systems and pumping stations. As a prominent supplier to the pulp and paper industry, we leverage strong process expertise to deliver pump solutions that enhance process stability and energy efficiency. Our product portfolio encompasses a full range of robust process pumps and innovative medium-consistency pumps with an advanced system to avoid fiber losses. Notably, our double-suction headbox pumps boast efficiency levels of up to 93% and low-pulsation impellers, crafted with innovative methods. They thus provide the best performance in the paper manufacturing process.**

**In line with our commitment to sustainability, ANDRITZ offers reliable small hydroelectric power plants and pumps utilized as turbines for private, municipal, industrial, and commercial applications. Our diverse range ensures economically and ecologically sustainable energy production. Specializing in hydroelectric storage, our pumps cover a wide range from high heads to high flows, showcasing our engineering competence.**

**Our pump series, distinguished by modern and robust designs, high efficiency levels, and sustainability features, find applications in various demanding industries, including sugar and starch, lysine, bioethanol, hydrogen, fertilizer, mining, offshore, and general process industries.**

**Additionally, ANDRITZ provides IIOT-enabled premium pump technology for enhanced process monitoring, thus reflecting our commitment to cutting-edge solutions.**

## Premium pumping technology

For over 170, years ANDRITZ has been a byword for competence and innovation in designing centrifugal pumps. Our end-suction centrifugal pumps are operating in various industrial applications successfully all over the world. They offer robustness and wear resistance, and fulfill highest customer expectations in terms of efficiency, life cycle, maintenance friendliness, and economic efficiency. The high standard of ANDRITZ centrifugal pumps is based on decades of experience in designing hydraulic machines and on extensive know-how. Our goals at ANDRITZ are to provide first-class products and service to secure sustained customer satisfaction.

### ANDRITZ SUBMERSIBLE MIXED FLOW PUMP FROM THE ASMP SERIES

The ANDRITZ submersible mixed flow pumps from the ASMP series are single-stage centrifugal pumps that have a submersible motor and are equipped with an axial or mixed flow impeller. The pump itself is a high-flow submersible pump suitable for pumping large quantities of water at low heads. The pump's hydraulics have been developed on the basis of the vertical line shaft pump and can reach an impressive flow rate of up to 9,000 m<sup>3</sup>/h.

The submersible mixed flow pump can convey slightly and moderately contaminated media, such as grey water, river water, or activated sludge with consistencies up to 3%. These pumps are therefore commonly used in water treatment plants, and for industrial water, wastewater and storm water pumping stations.

The three common installation types of the ASMP series are above, below or straight. However, other installation types are possible, depending on customer requirements and specifications.



#### FIELDS OF APPLICATION

- Water treatment plants
- Wastewater plants
- Industrial water / wastewater
- Irrigation and drainage pumping stations
- Storm water pumping stations

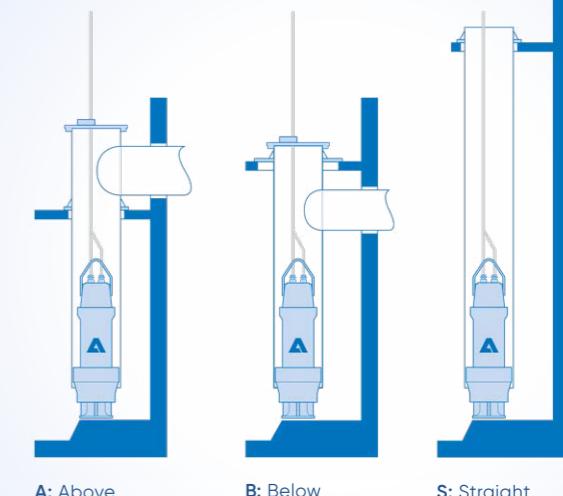
#### PRODUCT FACTS

- Flow rates up to: 9000 m<sup>3</sup>/h
- Heads up to: 28 m
- Temperatures up to: 40 °C
- Consistencies up to: 3%
- Hydraulic Efficiency up to: 88 %

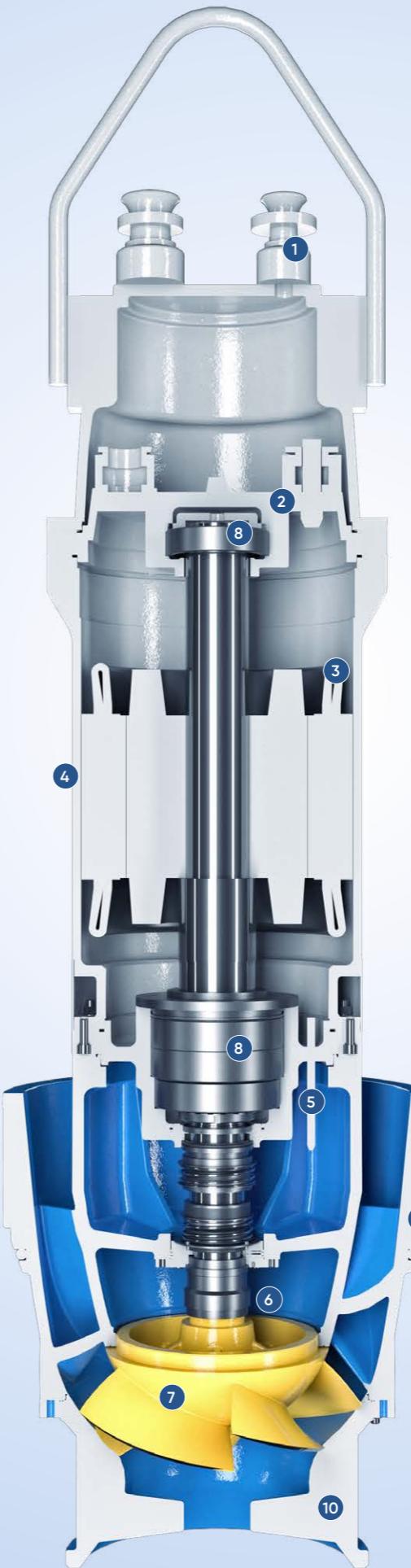
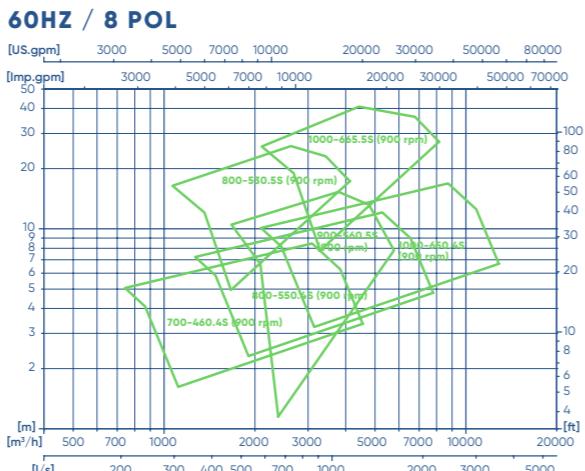
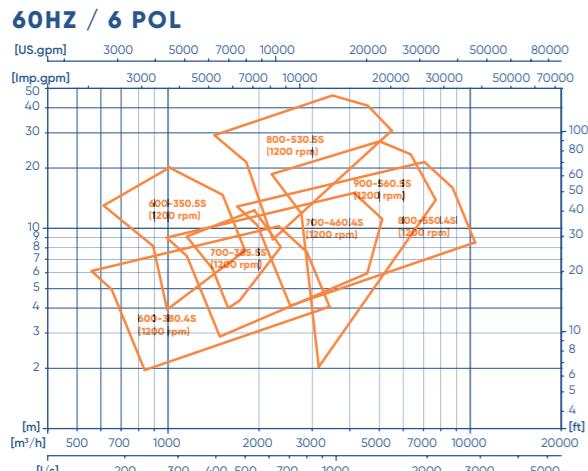
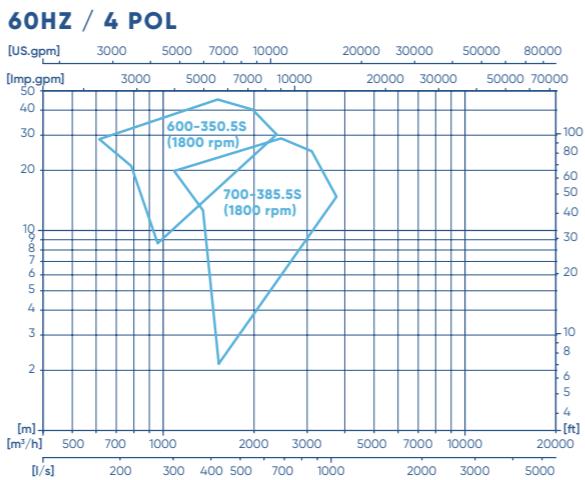
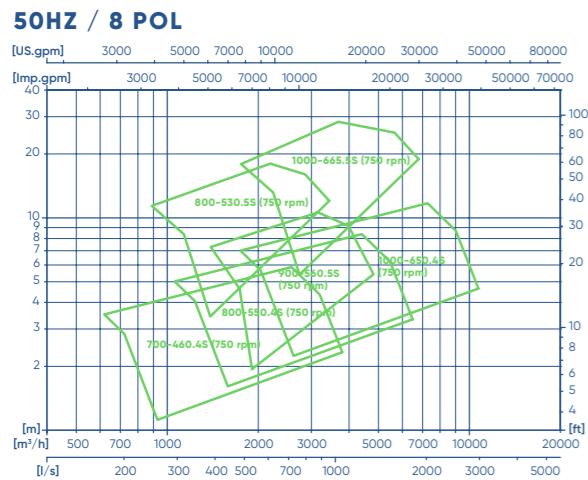
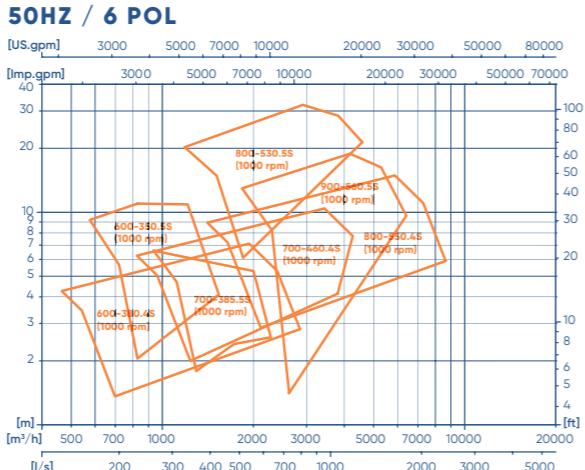
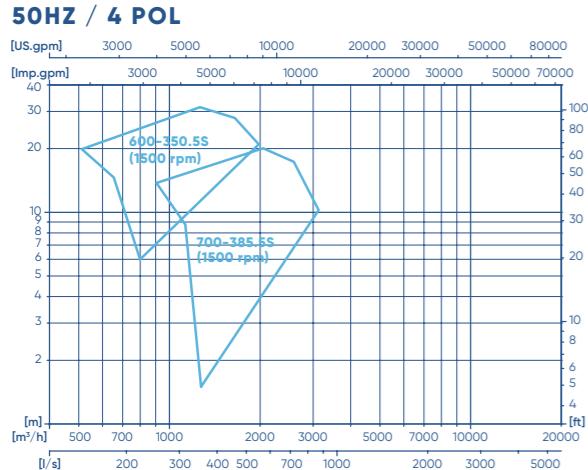
#### PRODUCT BENEFITS

- Easy maintenance
- Efficiency above industrial standard
- Low energy consumption
- If requested sensors are modifiable
- Robust wear design
- Well-proven hydraulic design
- Modular design

#### INSTALLATION TYPES



# Submersible mixed flow pump, ASMP series



- 1 Cable entrance, water proof device
- 2 Bearing temperature sensor
- 3 Motor temperature sensor
- 4 Submersible IP68 motor, insulation class F or H
- 5 Leakage sensor
- 6 Mechanical seal
- 7 Impeller design, axial or mixed flow impeller
- 8 Life long lubricated bearings
- 9 Guide vane
- 10 Suction bell mouth

## Material Combination

|                   |                            |
|-------------------|----------------------------|
| Suctionbell mouth | EN-G JL-250, EN-GJS-400-15 |
| Guide vane        | EN-G JL-250, EN-GJS-400-15 |
| Impeller          | 1.4474                     |
| Impeller cover    | 1.4474                     |
| Impeller plate    | 1.4474                     |
| Sealing cover     | EN-GJL-250                 |
| Motor             | EN-GJL-250                 |

## European standard

| Number | Name             |
|--------|------------------|
| 5.1301 | EN-GJL 250       |
| 1.4474 | GX4CrNiMoN26-5-2 |
| 1.4021 | X20Cr13          |
| 1.0038 | S235JR           |
| 1.4404 | X2CrNiMo17-12-2  |
| 1.4301 | X5CrNi18-10      |
| 1.4462 | X2CrNiMoN22-5-3  |

## US standard

| UNS    | Name          |
|--------|---------------|
| F10007 | A48           |
| J93371 | A890 Grade 3A |
| S42000 | A276 (420)    |
| G10150 | A283 (C)      |
| S31603 | A276 (316L)   |
| S30400 | A965 (F304)   |
| S32205 | A276 (2205)   |

# Always a flow ahead - Research and development

Our affiliate ASTROE enjoys an internationally renowned reputation for its hydraulic developments and investigations. The high efficiency of the ANDRITZ pump series is ensured by Computational Fluid Dynamic (CFD) calculations and extensive testing carried out in our company owned laboratory.

Continuously increasing demands by customers in our operating industries emphasize the significance of R&D in the constant optimization of products and services. Today, efficiency, flexibility, and reliability over an extended lifetime are the major challenges of the market.

Our commitment to research and development forms the basis for our advances in hydraulic machine manufacturing. With ASTROE, center for hydraulic engineering and laboratory, we have an internationally renowned institute for hydraulic development work at our disposal. We are currently developing and testing our pumps



and turbines at five locations in Austria, Germany, Switzerland, and China. Our test stands are among the most accurate in the world. By networking these research and development centers, we provide a continuous transfer of know-how within the ANDRITZ GROUP for the benefit of our customers. The main tools for R&D are numerical simulation methods as well as experimental measurements in the laboratory and on site. State-of-the-art equipment, highly precise measuring instruments as well as the latest simulation technologies, and powerful software form the basis of the high technical quality of the pumps and turbines from ANDRITZ.

# Greater efficiency for a competitive edge - Pumps service

Optimization / Modernization / Operating reliability

The conditions of your plant have changed, but your pumps are still operating as previously and therefore, wasting energy? Would you like to optimize your system to reduce costs? With ANDRITZ, you will have a competent partner for these and numerous other services at your side.

Service and maintenance have a long tradition at ANDRITZ and complement the product portfolio. The century-long expertise is reflected not only in a service portfolio with innovative solutions and advanced products that can be optimally adapted to the respective customer needs, but also in a specially trained staff. ANDRITZ has specialized in the servicing of pumps to achieve improved efficiencies and adaptations to changed operating points of the installed pumps. A

large potential for savings can already be achieved by improving the efficiency of 20 percent of the installed pumps. Our service team provides prompt, professional, and reliable assistance – also for other manufacturers' products. Book our service package and you can be sure of the best operating reliability for your systems in the long term. We conduct an expert assessment together with you, thus creating transparency and making an optimum solution possible that is tailored to your needs. After examining your plant, we determine its savings potential and realize it by improving the efficiency of the pumps installed. Additionally, this individual solution lowers your maintenance costs. You do not have to think about personnel, nor about maintenance schedules or utilities. Assembly is conducted according to defined schedules and with assistance from our trained personnel.



## AN OVERVIEW OF OUR SERVICES

- Supply of original spare parts
- Deployment of trained personnel
- Installation and start-up
- Inspection
- Repairs, overhauls, maintenance
- Machine assessment by an expert for early fault detection
- Consulting and modernization
- Performance and vibration measurement
- Fault and damage analyses
- Feasibility studies
- Energy consulting for pumps and systems
- Preparation of maintenance schedules
- Service and maintenance agreements
- Automation and Electrical Power Systems
- Electronic equipment
- Training



## INNOVATION SINCE 1852

The internationally renowned ANDRITZ GROUP has been building pumps for almost 170 years. We offer innovative and targeted solutions with pumps and complete pumping stations. Our longstanding experience in hydraulic machine manufacturing and complete process know-how form the basis of the high standard of ANDRITZ pump engineering. Our quality and high-efficiency products as well as our understanding of customer requirements have made us a preferred partner for pumping solutions worldwide. ANDRITZ offers everything from a single source – from development work, model tests, engineering design, manufacture and project management, to after-sales service and training. We also perform complete start-up on site and guarantee our customers the best support. Our declared goal is your complete satisfaction. See for yourself!

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