



## Growing your business opportunities

**For years to come:** We're here to give you support in every aspect of your nonwovens production. You benefit from the most advanced expertise and complete solutions, integrating airlaid, air-through bonding, needlepunch, spunlace, spunbond, wetlaid / Wetlace, converting, airlay, textile recycling, and bast fiber processing technologies.

With ANDRITZ, you'll also profit from the highly efficient use of energy and raw materials that rewards you with consistent quality at high capacity for years to come. Experience how our innovative approaches and digital services can give you more control than ever before. All this opens up new opportunities for your product development and your business success.

This is nonwoven eXcellence.

### Contents

### **AIRLAID**

bsorbent hygiene cores, bed sheets	07
bsorbent hygiene cores, filter media	07
bsorbent hygiene cores, wipes	08
liodegradable wipes	08
able cloths, napkins	09

### DRYLAID, NEEDLEPUNCHED

Seotextile, furniture, technical felts	11
Seotextile, filtration, technical felts	11
iltration, technical felts	12
oofing, filtration	12
echnical felts	13
ynthetic leather with special fibers	13
rtificial leather, coating substrates	14
Contract and domestic carpet, rib, arpet backing	14
utomotive	15
utomotive, stitchbonding off-line	15
utomotive, stitchbonding in-line	16
eedled wipes, technical felts	16
aper felts	17

### DRYLAID, AIRLAY

Bedding, insulation	19
Bedding, automotive, furniture, geotextiles, insulation	19

### DRYLAID, DOSING

Hygiene	21

### DRYLAID, HYDROENTANGLED

Wipes, medical	-
Hygiene	2
Cotton pads, wipes	2
Technical, coating substrates	2
Wipes, technical	-

### DRYLAID, AIR-THROUGH-BONDED

Hygiene

Wadding

Resinfelt, automotive

RYLAID, SPECIALTIES
terlining, hygiene
vaiene

### WETLAID

Wipes, composites	34
Carded-pulp wipes	34
Wipes	35
Glass fibers, carbon	35
Automotive filter, wall coverings	36
Coffee pads, tea bags	36

### SPUNLAID

Hygiene, medical
Hygiene, medical, technical
Roofing, geotextiles
Artificial leather, air gas filtration

### FINISHING OFFLINE

Chemical finishing	
Hydrofinishing	
Laminating	

### CONVERTING

Baby diapers, baby pants	44
Sanitary napkins	45
Panty shields	45
Adult diapers, adult pants	46
Light inco	47
Underpads	47
Food pads	48
Laminating	48
Gloves, head rests	49

### RECYCLING

dustrial soft waste	5
dustrial waste recycling	5
re- and post-consumer waste recycling	5



### Airlaid

Form the future with airlaid: The airlaid technology can perfectly process short fibers. These are fed into a forming head by an airstream. The forming head ensures a homogeneous mix of all fibers. Using air once again, a controlled part of the fiber mix leaves the forming head and is deposited on a moving belt, where a randomly oriented web is formed.

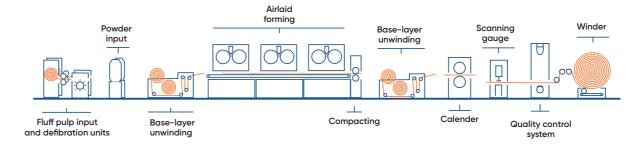
Airlaid webs offer great versatility in terms of the fibers and fiber/powder blends that can be used are extremely soft and not have a laminate structure. Airlaid can be used for a large number of markets, such as many kinds of wipes, absorbent hygiene products for baby, adult and feminine care, food pads for meat, fish and fruits, napkins and table cloths, wash gloves and bed covers, filter media and wound care.



### Absorbent hygiene cores, bed sheets

150 – 350 gsm

- · Baby, feminine, and adult care
- Food pads for meat, fish and fruits
- Bed sheets

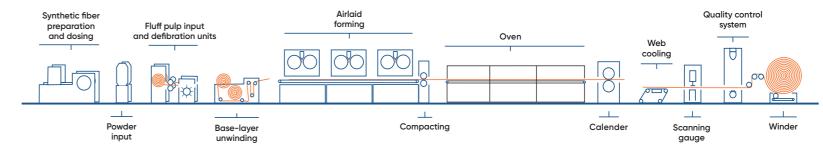




### Absorbent hygiene cores, filter media

50 – 350 gsm

- Baby, feminine, and adult care
- Filter media
- Wound care
- Food pads for meat, fish and fruits
- Insulation material





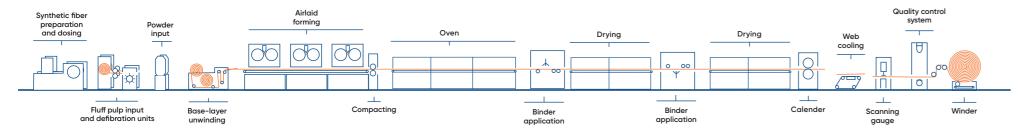
AIRLAID



### Absorbent hygiene cores, wipes

50 – 350 gsm

- Baby, feminine, and adult care
- Baby, disinfection, cosmetic, household wipes
- Technical and hard surface wipes
- Food pads for meat, fish and fruits

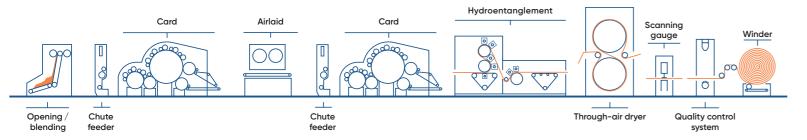




### Biodegradable wipes

30 – 300 gsm

- Baby wipes
- Disinfection wipes
- Sustainable wipes

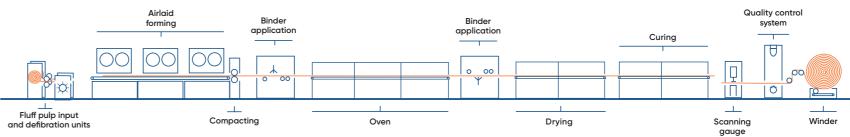




### Table cloths, napkins

45 – 100 gsm

- Table cloths
- Napkins
- Wet and dry wipes
- Industrial wipes
- Household cleaning







# **Drylaid**NEEDLEPUNCHED

A vital part of your business: Mechanical bonding defines the quality of your fabric. That's why needlepunch lines from ANDRITZ give your business the extra punch. They increase your uptime due to their reliable design, low maintenance requirements and easy cleaning processes.

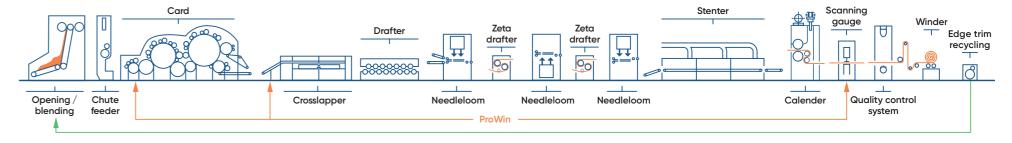
Needlepunching gives you high flexibility and suitability for use with nearly all existing fibers, from natural to man-made fibers, and filaments. You can also customize the fabric's tensile strength and weight distribution. It serves demanding markets such as automotive, geotextiles, building and civil engineering, filtration, and synthetic leather.



### Geotextile, furniture, technical felts

75 – 700 gsm

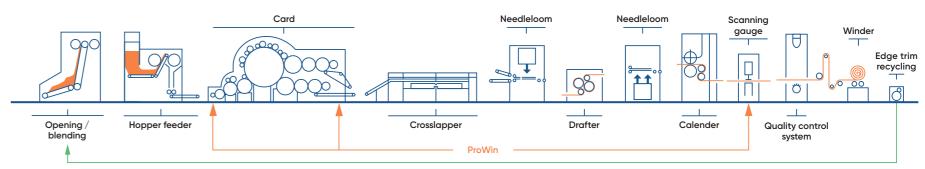
- Roofing
- Home furnishings
- Geotextile
- Automotive
- Carpet backing



### Geotextile, filtration, technical felts

90 – 1,000 gsm

- Technical filters
- Cable wraps
- Needlepunched wipes
- Densified technical felts
- Automotive felts





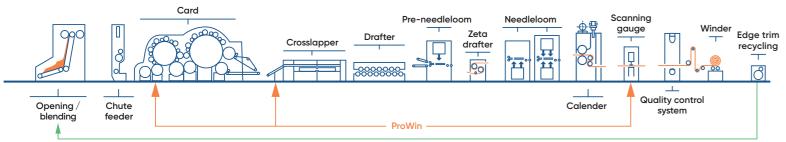
### DRYLAID, NEEDLEPUNCHED



### Filtration, technical felts

90 – 1,600 gsm

- Technical filters
- Needlepunched wipes
- High-density technical felts
- Automotive felts

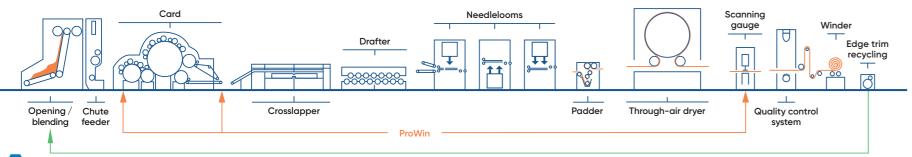




### **Roofing, filtration**

120 – 350 gsm

- Roofing
- Filtration
- Technical felts

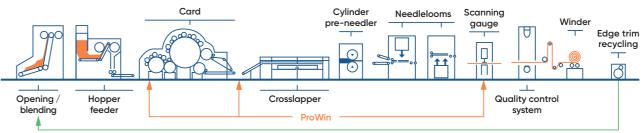




### **Technical felts**

120 - 2,000 gsm

- Technical felts
- Geotextile

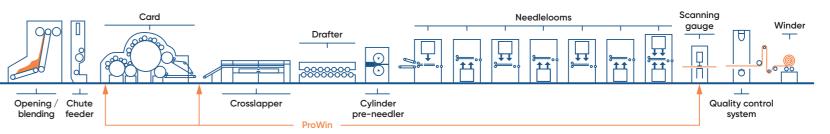




### Synthetic leather with special fibers

200 - 800 gsm

 Synthetic leather made from microdenier or "Sea and Island" fibers





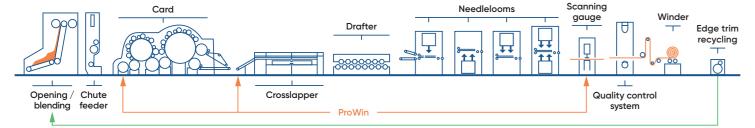
### DRYLAID, NEEDLEPUNCHED



### Artificial leather, coating substrates

80 - 400 gsm

- Artificial leather
- Coating substrates
- Technical felts

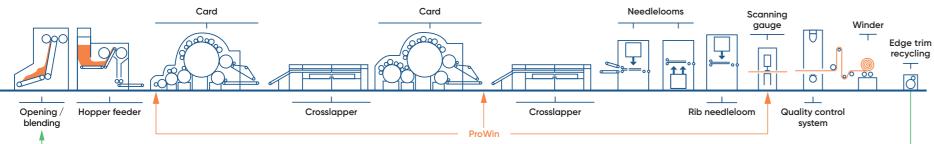




### Contract and domestic carpet, rib, carpet backing

120 – 2,000 gsm

- Wall coverings
- Floor coverings
- Carpet backing

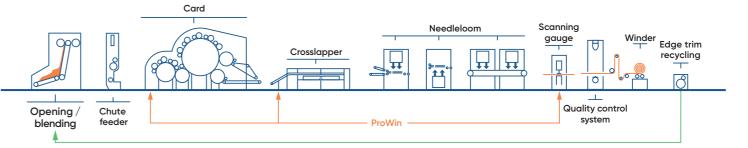




### **Automotive**

150 – 600 gsm

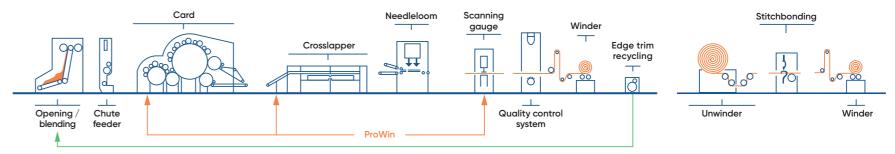
- Headliners
- Automotive felts



### Automotive, stitchbonding off-line

100 – 200 gsm

- Automotive headliners
- Vertical blinds
- Filtoro
- Mattress manufacturing



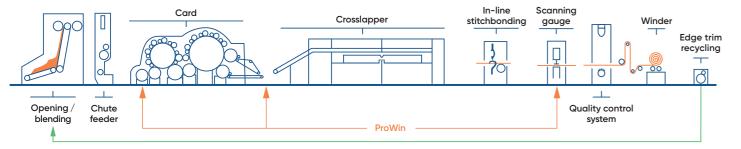
### DRYLAID, NEEDLEPUNCHED



### Automotive, stitchbonding in-line

120 – 200 gsm

Automotive headliners

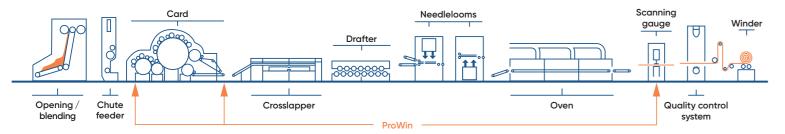




### Needled wipes, technical felts

80 – 200 gsm

- Wipes, cleaning cloths
- Technical felts
- Technical filters
- Automotive felts

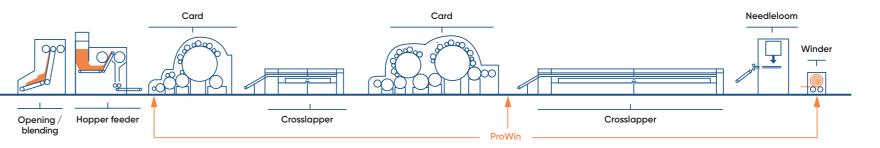




### Paper felts

100 – 160 gsm

• Paper felts up to 16 m width







### Drylaid AIRLAY

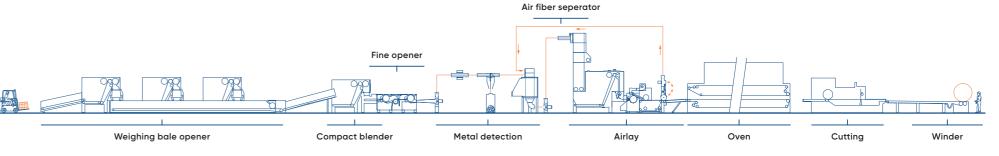
**Drive your business with airlay:** ANDRITZ provides high expertise with the airlay process for nonwovens. The ANDRITZ airlay technology can process all types of fibers and solid particles. It is offered as a complete line with needlepunch, thermobonding or other bonding methods for numerous applications in the furniture, automotive, bedding, insulation, or filtration industries.



### Bedding, insulation

300 – 10,000 gsm

- Bedding felt
- Home furniture
- Building insulation
- Technical nonwovens

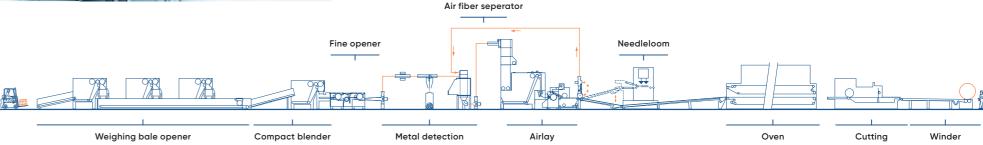




### Bedding, automotive, furniture, geotextiles, insulation

300 – 5,000 gsm

- Automotive insulation felt
- Carpet underfelt
- Building insulation
- Geotextile





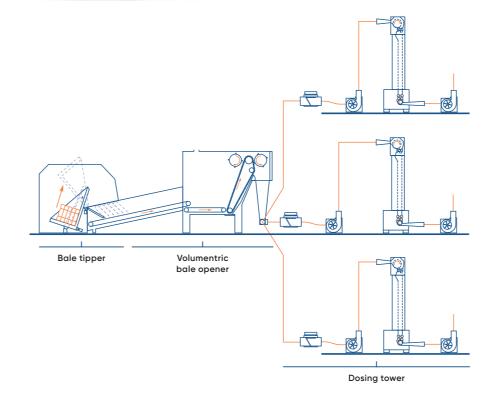
### Drylaid DOSING

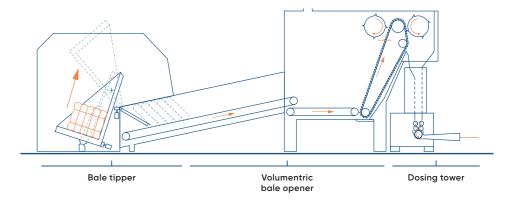
**Dosing technology for a first-class product:** The ANDRITZ dosing process is designed to open fiber bales and to accurately meter a flow of fibers into a downstream process e.g. airlaid paper, diaper machines, and much more. The high accuracy of such lines is guaranteed with the state-of-the-art density control system.



### **Hygiene** 40 – 1,000 kg / h

- Airlaid paper
- Diaper machines
- Paper industry





### Drylaid HYDROENTANGLED

**Discover the most efficient hydroentanglement:** If you strive for success in spunlace nonwoven roll goods, efficiency and flexibility are key. neXline spunlace lines from ANDRITZ offer you solutions to save time and money.

Spunlace fabrics are made from all types of raw materials – natural or synthetic. Softness, drape, comfort, conformability, high strength, and the fact that they contain no chemicals are the major characteristics that make spunlace nonwovens unique.

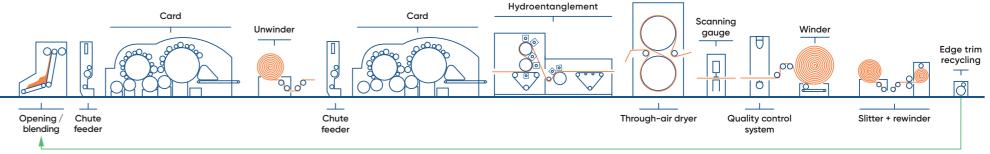
Spunlace can be used for a large number of markets, such as baby care, cosmetics, household wipes, technical and hard-surface wipes, face masks, diaper ears, top sheet and back sheet, cotton pads, medical and surgical, coating substrates, automotive, filtration, wallpaper, and many more.



### Wipes, medical

 $30 - 100 \, \text{gsm}$ 

- Wet wipes
- Dry wipes
- Medical gauze
- Wall paper

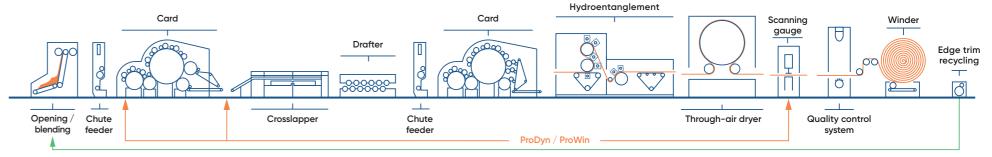




### Wipes, medical

30 - 100 gsm

- Face mask
- · Wipes, cleaning cloths





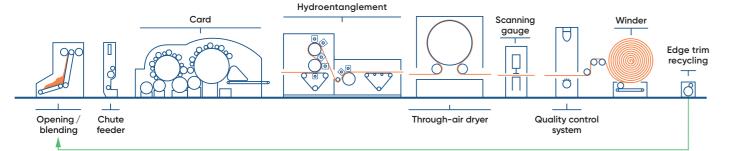
DRYLAID, HYDROENTANGLED



### Hygiene

20 – 80 gsm

- Top sheet
- Back sheet

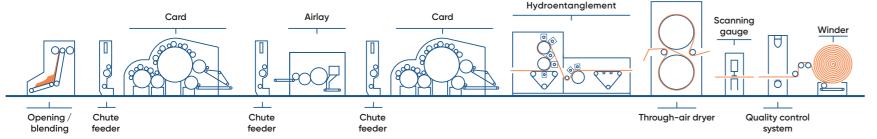




### Cotton pads, wipes

30 – 270 gsm

- Cosmetics
- Hygiene

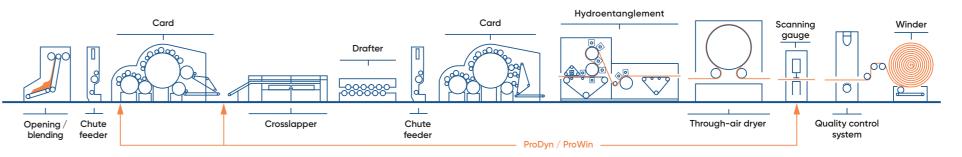




### Technical, coating substrates

50 – 400 gsm

- Coating substrates
- Health care
- Home furnishings
- Automotive
- Electronics industry

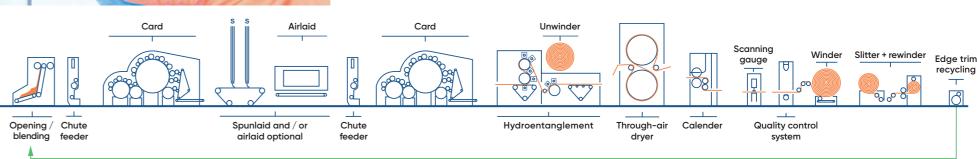




### Wipes, technical

50 – 150 gsm

- Health care
- Wipes, cleaning cloths
- Coating substrates
- Technical filters







# Drylaid AIR-THROUGH-BONDED

In daily life, products using air-through-bonding technology are everywhere.

The hygiene market requires products with high uniformity, softness, bulkiness, and tensile strength. Due to population growth, aging of the population, rise in the standard of living, and so on, these products provide the perfect response to the requested quality level for baby diapers, feminine hygiene or adult incontinence products.

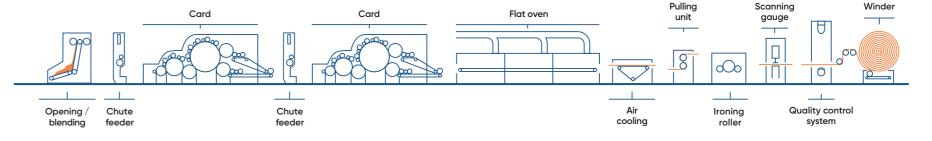
Air-through-bonding lines deliver all nonwovens fabric characteristics for hygiene end uses, such as top sheets, acquisition distribution-layers, and back sheets. The well-known ANDRITZ carding machines are the key to success in achieving perfect web uniformity and comfort.



### Hygiene

16 – 80 gsm

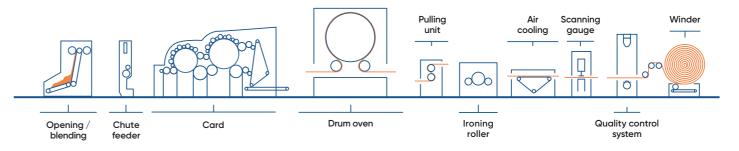
- Top sheet
- Back sheet
- Acquisition distribution layer



### Hygiene

16 - 80 gsm

- Top sheet
- Back sheet
- Acquisition distribution layer





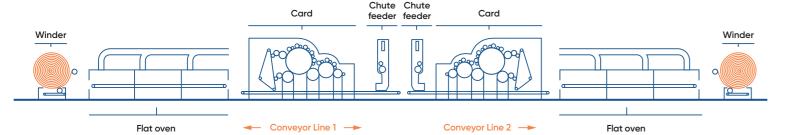
### DRYLAID, AIR-THROUGH-BONDED



### Hygiene

16 – 80 gsm

- Top sheet
- Back sheet
- Acquisition distribution layer



# Drylaid SPECIALTIES

**Special markets need special machines:** For durable and disposable end uses we offer customized machines and lines to suit your needs perfectly.

Applications for hygiene, interlining or wadding can be produced smoothly with our technologies.

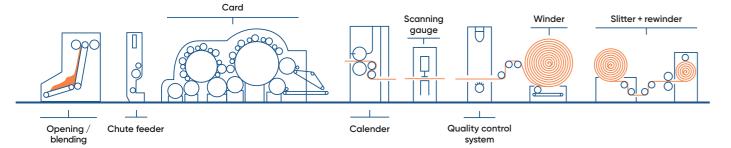
DRYLAID, SPECIALTIES DRYLAID, SPECIALTIES



### Interlining, hygiene

15 – 50 gsm

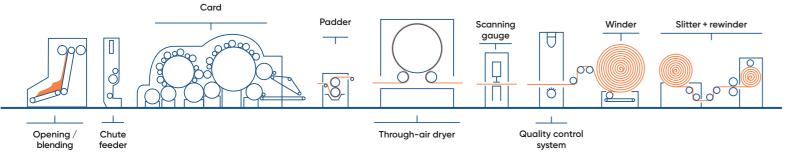
- Interlining
- Coverstock





### Hygiene 20 – 100 gsm

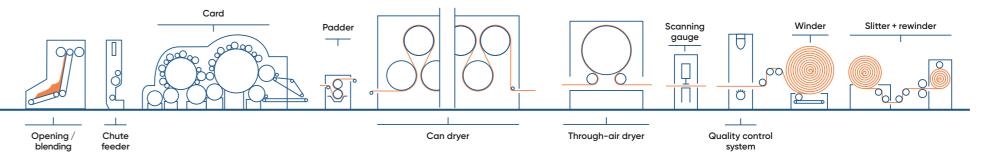
- Health care
- · Coverstock for baby diapers, adult incontinence, and femcare
- Acquisition distribution layer





### Hygiene 20 - 100 gsm

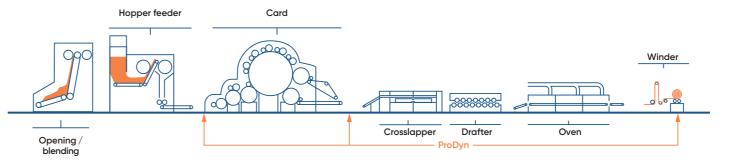
- Acquisition distribution layer
- Top sheet for baby diapers



### Wadding

50 - 2,500 gsm

- Wadding for the furniture industry
- Wadding for the garment industry
- Wadding for automotive
- Air filters
- Scouring pads





30

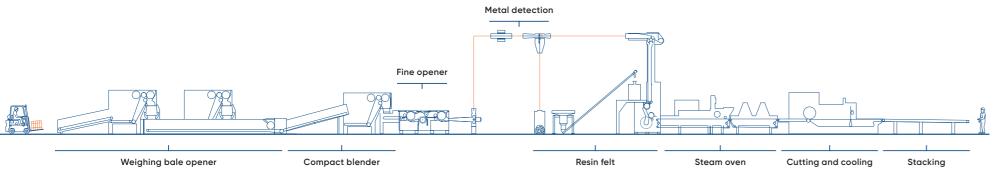
### DRYLAID, SPECIALTIES



### Resinfelt, automotive

400 - 2,000 gsm

- Automotive resin felt
- Automotive insulation
- Home appliance insulation



### Wetlaid

New high-tech fibers and the sustainability attributes of natural fibers create new niche markets for wetlaid nonwovens. The applications range from tea bags, coffee pads and filter materials to wallpapers, flushable wipes, glass fiber mats, protective hygiene wear, and speciality papers.

Moreover, the ANDRITZ wetlaid technology targets the rising demand for eco-friendly nonwovens. Combining wetlaid and hydroentanglement enables you to produce fully biodegradable nonwovens without chemical additives or thermal bonding.

32

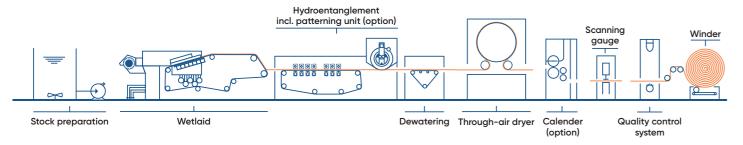
WETLAID



### Wipes, composites

40 – 100 gsm

- Flushable wipes
- Industrial wipes
- Sustainable wipes
- Composites with additional layers

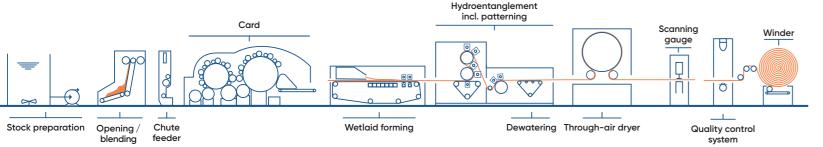




### Carded-pulp wipes

40 – 100 gsm

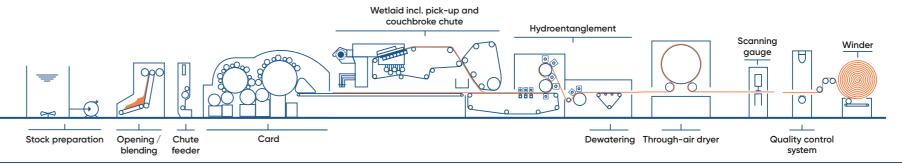
- Baby wipes
- Disinfection wipes
- Sustainable wipes





### **Wipes**40 – 100 gsm

- Flushable wipes
- Carded-pulp wipes
- Baby wipes
- Disinfection wipes
- Sustainable wipes

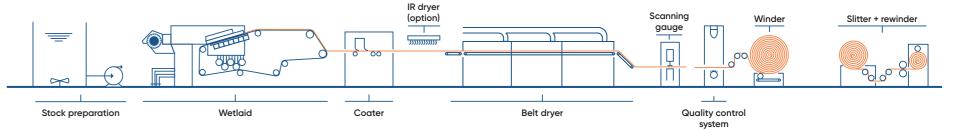




### Glass fibers, carbon

20 – 240 gsm

- Construction
- Flooring
- Aircraft
- Railway
- Boat building
- Automotive







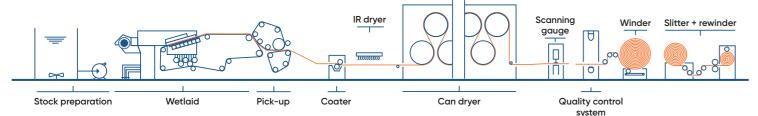
### WETLAID



### Automotive filter, wall coverings

60 – 400 gsm

- Filters
- Wall covering

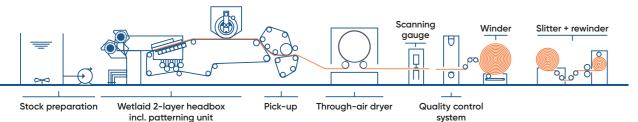




### Coffee pads, tea bags

12 – 45 gsm

- Tea bags
- Coffee pads



### Δ

36

## Spunlaid

From bonding to finishing: Besides our well-known calendering technologies, you can entrust your complete processes to us, including calenders, spunjet technologies, finishing solutions, and dryers. All technologies are precisely tailored to your needs. From bonding to finishing, you benefit from the highest capability, reproducibility, reliability, and efficiency. Build your spunlaid line with our innovative technologies.

Although the development of spunlaid technologies has been most visibly focused on the absorbent hygiene products and medical markets in the past decade, use of this type of nonwoven in durable applications such as filtration, geotextiles or building is also of great importance.

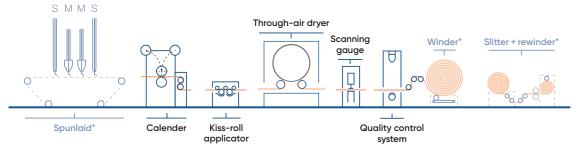
SPUNLAID SPUNLAID



### Hygiene, medical

8 – 80 gsm

- Health care
- Coverstock for baby diapers, adult incontinence, and femcare

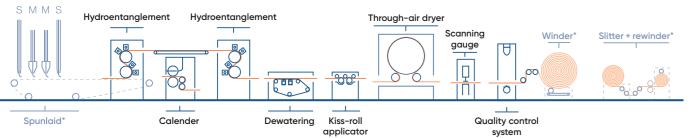




### Hygiene, medical, technical

20 – 80 gsm

- Hygiene
- Medical
- Adult incontinence
- Car protection

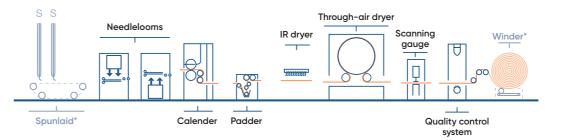




### Roofing, geotextiles

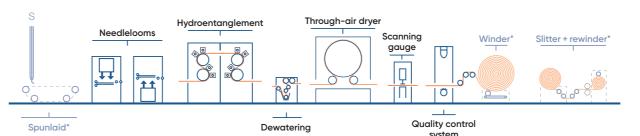
90 – 1,600 gsm

- Reinforcement and stabilization
- Roofing
- Civil engineering
- Technical felts



### Artificial leather, air gas filtration 100 - 800 gsm

- Artificial leather Air gas filtration
- Technical wipes



\*Technology provided by cooperation partners

38

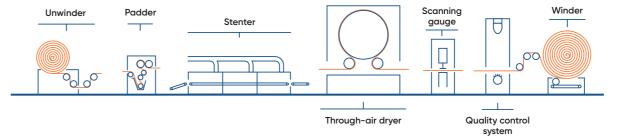
# Finishing offline

Adding value to nonwovens: In finishing applications, nonwovens acquire improved product properties, manifold functionalities, and a significant added value. The properties that can be achieved include hydrophilic, permanently hydrophilic, anti-static, alcohol repellent, flame resistant, high softness, strength and many more finishes.



### **Chemical finishing**

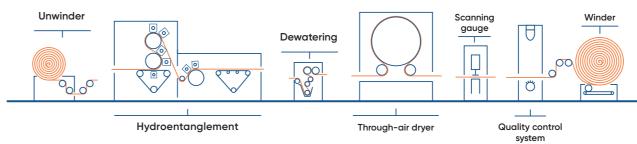
- Medical (fluorocarbon) 25 50 gsm
- Binder 100 400 gsm





### Hydrofinishing

- Splittable fibers 50 400 gsm
- Hot gas filtration 200 400 gsm
- Spunbond softening 18 25 gsm
- Durable wipes 150 200 gsm



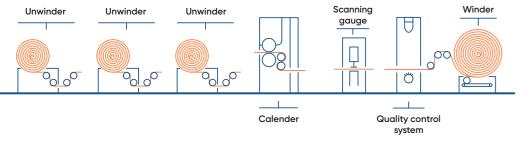


### FINISHING OFFLINE



### Laminating

- Roofina
- Composites



## Converting

**Product innovations:** When it comes to nonwoven products for femcare, baby care, and adult incontinence needs, food pads, surgical drapes and lamination materials, you need an experienced technology partner at your side. One who knows where your production line can be enhanced to give products innovative features. We are also a competent partner to guide you if you are a newcomer to the business.

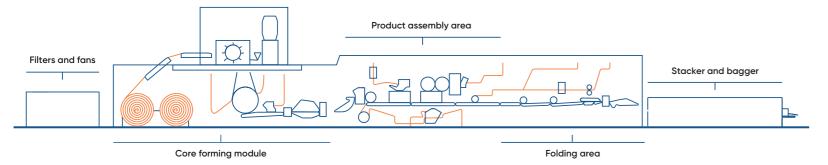
ANDRITZ offers you decades of experience in converting machinery with a strong global service network. You can expect tailor-made machinery and engineering that allow you to generate innovations in your market. Together with our production lines' famous reliability and productivity, you convert ideas into profitable products.

CONVERTING CONVERTING



### **Baby diapers**

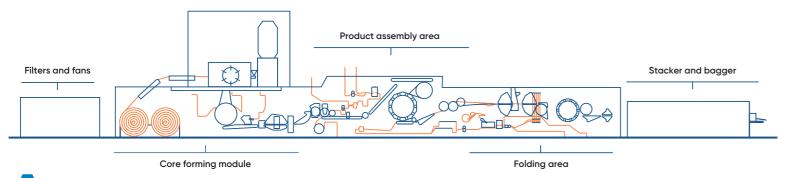
- T-shape
- Elastic ears





### **Baby pants**

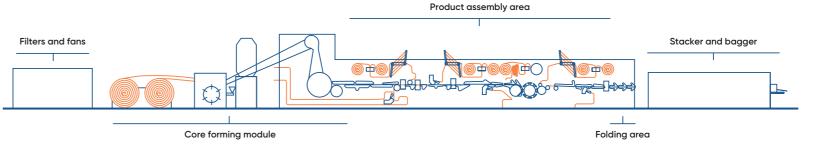
Cross-direction waist elastics





### Sanitary napkins

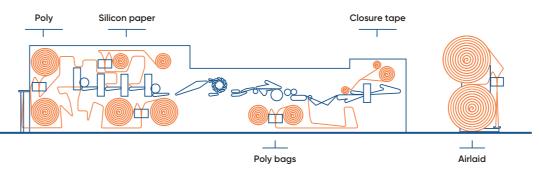
- Fluff / airlaid / high density core
- Trifolded / straight





### **Panty shields**

- Fluff/airlaid
- Trifolded / straight



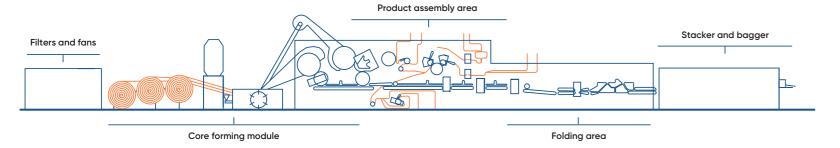


CONVERTING



### **Adult diapers**

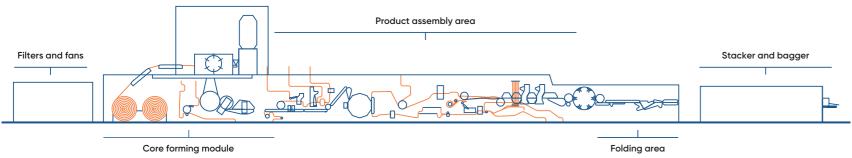
- Hourglass / side panel
- Shaped pad





### Adult pants

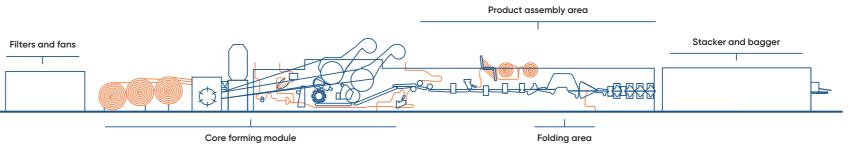
- Cross-direction waist elastics
- Light inco female underwear / universal pants





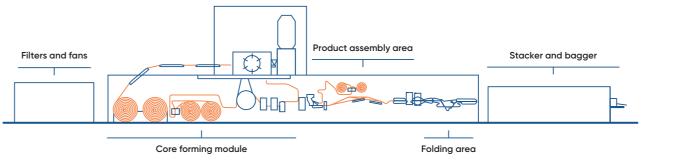
### Light inco

- Foam / elasticated products
- Folded / straight
- Male products



### **Underpads**

- Pet pads
- Hospital sheets
- Baby changing mats
- Wide range of core fluff densities





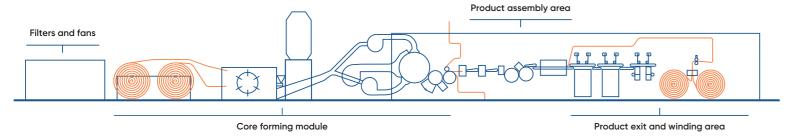


CONVERTING CONVERTING



### Food pads

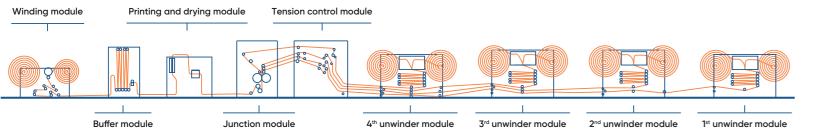
- Airlaid / fluff core
- Sealed edge / open edge





### Laminating

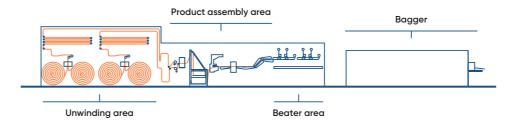
- Buildtech
- Mobiltech
- Med-hygienetech
- Clothtech





### Gloves, head rests

- One-layer / two-layer solutions
- Wet / dry





48



Balling press

## Recycling

**Recycle textiles into success:** ANDRITZ is the right partner when it comes to state-of-the-art recycling lines for post-consumer and industrial waste to produce fibers for re-spinning and / or nonwoven end-uses. These recycled fibers can also be used in the nonwovens industry for various applications such as automotive, insulation, mattresses, and furniture felts.

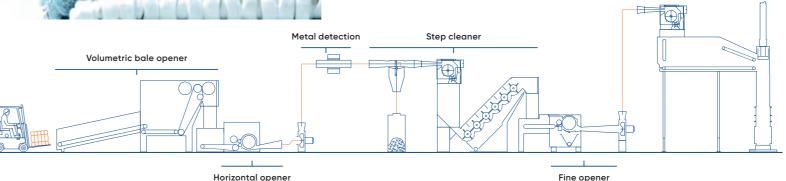
In addition, customer and end-user awareness, and regulations are pushing apparel brands to recycle their waste in their own products. ANDRITZ supports you in growing your business opportunities and create reliable and sustainable recycling processes for years to come.



### **Industrial soft waste**

 $200 - 1,000 \, \text{kg} / \text{hr}$ 

- Spinning
- Hygiene
- Nonwovens

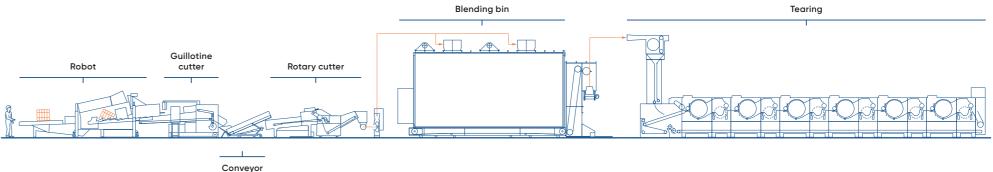




### Industrial waste recycling

 $300 - 3,000 \, \text{kg} \, / \, \text{hr}$ 

- Nonwoven quality
- Spinning quality





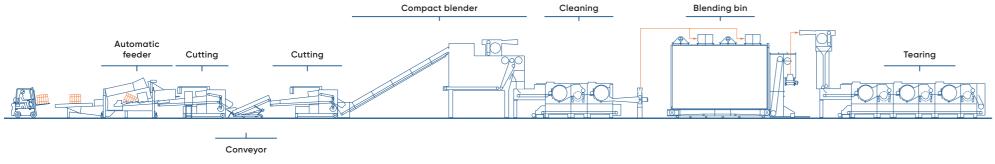
### RECYCLING



### Pre- and post-consumer waste recycling

 $300 - 3,000 \, \text{kg} / \text{hr}$ 

- Nonwoven quality
- Spinning quality



### Metris

Forsee digitally with ANDRITZ Digital Solutions: Digitization in the nonwovens industry is far from a distant dream, it is now a reality. Customers can bring its production to a new level with ANDRITZ digital technologies combined under the Metris technology brand. This is making a real difference in improved production line performance.

### Foresee digitally with Metris

Industrial Internet of Things (IIoT) Industry 4.0, digitalization – current buzzwords that industries use when seeking to improve their performance and equip themselves for the future of industry.



### **ANDRITZ DIGITAL SOLUTIONS**

As a technology leader with extensive and long-term experience in supplying industrial measurement, control, and optimization solutions for various industries, ANDRITZ is combining process and equipment expertise with the latest enhancements in the digital era. The result of this powerful combination is Metris: a portfolio of ANDRITZ Digital Solutions.

### **METRIS OPP**

One of the flagship capabilities of the Metris assortment is its ability to optimize industrial processes with Metris OPP. It has been developed over the past decade within the pulp and paper sector and has recently been introduced to the nonwovens industry. It combines powerful analytical and data mining software with the knowledge of the world's top process experts to deliver a smart service initiative for customers.





### A CONSTANTLY GROWING PORTFOLIO

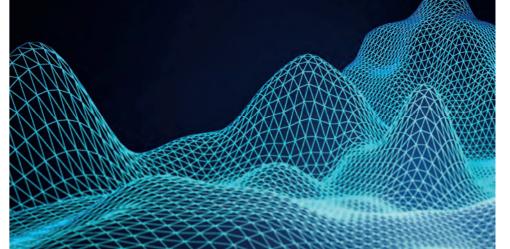
The depth and effectiveness of the Metris portfolio continues to improve thanks to ongoing R&D, collaboration with key customers and institutions, and venture activities. Portfolio options all rely on the three strategic focus areas of the Metris brand: Industrial IoT technologies, Smart Service concepts, and Venture activities. The main technological advancements integrated into individual Metris products are derived from big data analytics, smart sensor technologies, and augmented reality solutions. The Metris UX platform providing full support throughout the entire lifecycle of a plant is the most recent of our IoT developments. With Metris solutions, customers foresee digitally due to the continuously improved portfolio and its performance – and to ANDRITZ providing tailored and fully integrated digital solutions from a single source.





### **Metris - ANDRITZ Digital Solutions**

- IIoT solutions across business segments
- Combined know-how from ten years' experience with Metris OPP
- Using the latest smart sensor technologies
- Big data analysis with tried-and-tested models for deviation analysis
- Providing information locally with augmented reality
- Extensive solution and process engineering knowledge
- Cyber security solution to safeguard data on the network







5



### **GERMANY**

ANDRITZ Küsters GmbH Krefeld, Germany p: +49 2151 34 0 kuesters@andritz.com

### FRANCE

ANDRITZ Asselin-Thibeau SAS Elbeuf, France p: +33 2 32 96 42 42 asselin-thibeau@andritz.com

ANDRITZ Laroche SAS Cours, France P: +33 4 74 89 84 85 laroche@andritz.com

ANDRITZ Perfojet SAS Montbonnot, France p: +33 4 76 52 23 11 perfojet@andritz.com

### **DENMARK**

ANDRITZ Dan-Web A/S Galten, Denmark p: +45 87 43 95 00 dan-web@andritz.com

### **ITALY**

ANDRITZ Diatec Srl Collecorvino, Italy p: +39 085 82060-1 diatec@andritz.com

### CHINA

ANDRITZ (China) Ltd.
Wuxi branch office
Wuxi, P.R. China
p: +86 510 8536 1269
nonwoven-china@andritz.com

### INDIA

ANDRITZ Technologies Pvt. Ltd. Chennai, India p: +91 44 4293 9393 nonwovenservice.india@andritz.com

### USA

ANDRITZ Inc.

Spartanburg, USA
p: +18645874848
nonwoven-americas@andritz.com

ANDRITZ.COM/NONWOVEN



JOIN US ON SOCIAL MEDIA







All data, information, statements, photographs and graphic illustrations in this leaflet are without any obligation and raise no liabilities to or form part of any sales contracts of ANDRITZ AG or any affiliates for equipment and/or systems referred to herein. Picture page 7 (top) by courtesy of Manifattura Fontana s.p.a. – Sioen Group. © ANDRITZ AG 2024. All rights reserved. No part of this copyrighted work may be reproduced, modified or distributed in any form or by any means, or stored in any database or retrieval system, without the prior written permission of ANDRITZ AG or its affiliates. Any such unauthorized use for any purpose is a violation of the relevant copyright laws. Clothing picture on page 4 by courtesy of Mogul company. ANDRITZ AG, Stattegger Strasse 18, 8045 Graz, Austria. PNT.lp.eng.07.2024

