

EXPERIENCE UNMATCHED EFFICIENCY WITH THE ANDRITZ EXMAX S1021 SINGLE-SCREW EXTRUDER

The ANDRITZ ExMax S1021 is engineered for exceptional performance and flexibility. It features the patented DensiFlex™ System, allows for quick recipe and raw material changes, ensuring adaptability to various production needs.

Key Features:

- Sophisticated automation:

 Minimizes operator intervention
 and maintains consistent quality
 with minimal waste.
- **Hygienic design:** Adheres to the highest hygiene and safety standards.
- Ease of maintenance: Simplified cleaning and maintenance features.
- **Predictive monitoring:** Ensures sustained performance and reliability. The ExMax S1021 is the smart choice for sustained performance and reliability in your production.



STANDARD FEATURES FOR EXMAX \$1021 EXTRUDERS:

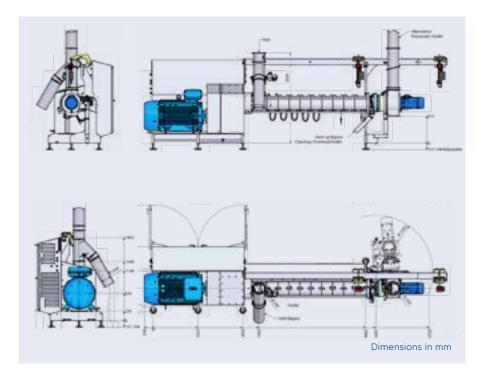
- · High capacity up to 12 tph
- Low-maintenance, high-performance, energy-efficient gear motor
- Extruder with 10 barrel segments
- Individually controlled cooling of barrel sections
- Tapped screw and barrel design, features no bolts or flanges between barrels
- Reformulate to stagbolts that makes easy change-over and maintenance
- Barrel elements with multiple connectors for liquid and steam injections or temperature and pressure measurement
- Hinged die plate assembly for quick die change
- Unique knife arrangement uses throw-away Stanley™ knife blades
- Automatic Knife-on-Die system ensures accurate cutting and reduction of fines
- Automatic Liquid adition by means of frequency-controlled positive displacement pumps
- Automatic lubrication system
- Hygienic connection between conditioner and extruder inlet
- Wear check by ANDRITZ Metris[™] smart sensors and Digital Solutions
- Low maintenance/wear part costs.

PATENTED DENSIFLEX™ SYSTEM

- DensiFlex[™] system automatically controls starch cooking and expansion based on recipe
- Pressure relief and by-pass valves for safe operations and to minimize waste and wear

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OPTIONS AND ACCESSORIES AVAILABLE TO MEET SPECIFIC REQUIREMENTS:

- Single or dual conditioners for optimum retention time and high mixing efficiency
- Expansion Control System (ECS)
- Microfeed system (for aqua feed) to increase capacity when producing small pellet sizes under 2 mm
- Extruder control system ECMS
- Process audit package to optimize process performance

TECHNICAL DATA

Extruder ExMax S1021

Main motor	Constant speed - AC	250-400 kW	50/60 Hz
	Variable speed - AC or DC	250-400 kW	50/60 Hz
Cutter	Synchron motor	5,5 kW / 7.5 HP	1500/1800 rpm
	Synchron motor	7,5Kw / 10.2 HP	1500/1800 rpm (Microfeed)
Extruder screw	Barrel length		2670 mm
	Diameter		210 mm
	Number of barrel elements		10 pcs.
Total weight	7.5 Ton with the 400 kw El. motor + 0.4 Ton for transport beam		
Capacity	Dep. on product formulation		up to 12 tph





